

Work Order ID 96916

96916

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Tuesday, February 12, 2013 8:35:44 AM

Item ID: D3694-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Plate
 Start Date: 2/12/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/15/2013 Req'd Qty: 1.00 *1* Customer:
 Reference: USE FOR TOOLING

Approvals: Process Plan: MNF Date: 3-2-12 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3694	Rev C								

200
 200
 HandFinish Memo 0.00
 Hand Finishing PULL FROM STOCK D3694-1 X 1 B#87419
 STRIP ENTIRELY AND RE-ALODINE

205
 205
 QC Memo 0.00
 Quality Control

210
 210
 Powdercoat Memo 0.00
 Powder Coating
 Fire Red(Ref:4.3.5.10) per OSI005 4.3
 M110645
 START 2:10
 END 3:00
 FINISH 3:40

1 7/6 13-2-14

1 0 13-2-27

1 0 13-2-27

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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220 QC3- Inspect Part Finish 0.00

220

QC Memo 0.00

Quality Control

230 0.00

230

Packaging Memo 0.00
 Packaging BRING TO QC

IT WILL BE USED AS TOOLING FOR QC

240 QC21- Final Inspection - Work Order Release 0.00

240

QC Memo 0.00

Quality Control

DAS
16
9-89 13/2/28

DAS
16
9-89 13/2/28

bring w/o
back to
put

13/3/2013 (for Tooling only)

ME
13-3-20

Picklist Print

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Work Order ID: 96916

Parent Item: D3694-1

Parent Item Name: Mounting Plate

Start Date: 2/12/2013

Required Date: 2/15/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 09-01-13 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3694-1 Mounting Plate		Manufactured	No				Each	4.0000		1			

Location

Loc Qty

Loc Code

ST248A

4

87419

4

1